



Union Special

**BML111C, CE, C2
BML111C1, C1H**

**NEW HIGH SPEED & HIGH PERFORMANCE
LONGARM SEWING MACHINES FOR
EFFECTIVELY MANUFACTURING Q-BAGS**



BML111C2



BML111C, CE, C2
with
Sewing Table UV383A852

BML111C1
with
Sewing Table UV384A852

BML111C1H
with
Sewing Table UV384A852H

With guides for filler cord from the top and below
for sealing the needle punctures

- **STURDY**
- **EFFICIENT**
- **RELIABLE**
- **FAST**

**SINGLE NEEDLE DOUBLE LOCKED STITCH
LONGARM SEWING MACHINES**

STITCH RANGE: 6.5 to 12.5 mm
STANDARD SETTING: 10 mm
SEWING CAPACITY: up to 15 mm
CAPACITY UNDER ARM: 425 mm
STANDARD NEEDLE: 9848GF 250/100
THREADS: two, 2500 Denier (sewn off)
MAXIMUM SPEED: 2500 stitches / min. (depending on sewing operation)
SEAM SPECIFICATION: 401 SSa-1

Machine Style	Description	Application	Threads for Needle and Loper	Required Installation
BML111C	Single needle double locked stitch machine with built in thread chain cutter and plain feed. Electro-pneumatically operated presser foot lifter. Guide for filler cord from the top for sealing the needle punctures. Low noise and vibration. Shell design casting. New thread control system. Internal forced lubrication.	For sewing bags and similar items. Crossing heavy seams is not possible. Stops adjustable in needle up and down position with simultaneously lifting the presser foot.	Polypropylene thread 1000 to 4000 Denier	Sewing table with clutchless electronic drive 997A735 or 997A852.
BML111CE	Same as BML111C, but without thread chain cutter. Additional guide for filler cord from below.	For seaming of Q-bags.		
BML111LC2	Same as BML111C, but with longer sewing parts and a three piece split presser foot system for matched seams, comparable to upper feed machines. Front and rear presser foot as well as the chaining section are independently spring loaded. Guide for filler cord also from below. Without thread chain cutter.	For seaming of Q-bags. Easy crossing of heavy seams. Stops adjustable in needle up and down position with simultaneously lifting the presser foot.		
BML111C1	Same as BML111C2, but with pneumatically operated thread chain cutter. Control voltage: 24 V DC.			
BML111C1H	Same as BML111C2, but with electro-pneumatically operated <i>hot</i> thread chain cutter. Control voltage: 230 V, 50/60 Hz.			

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